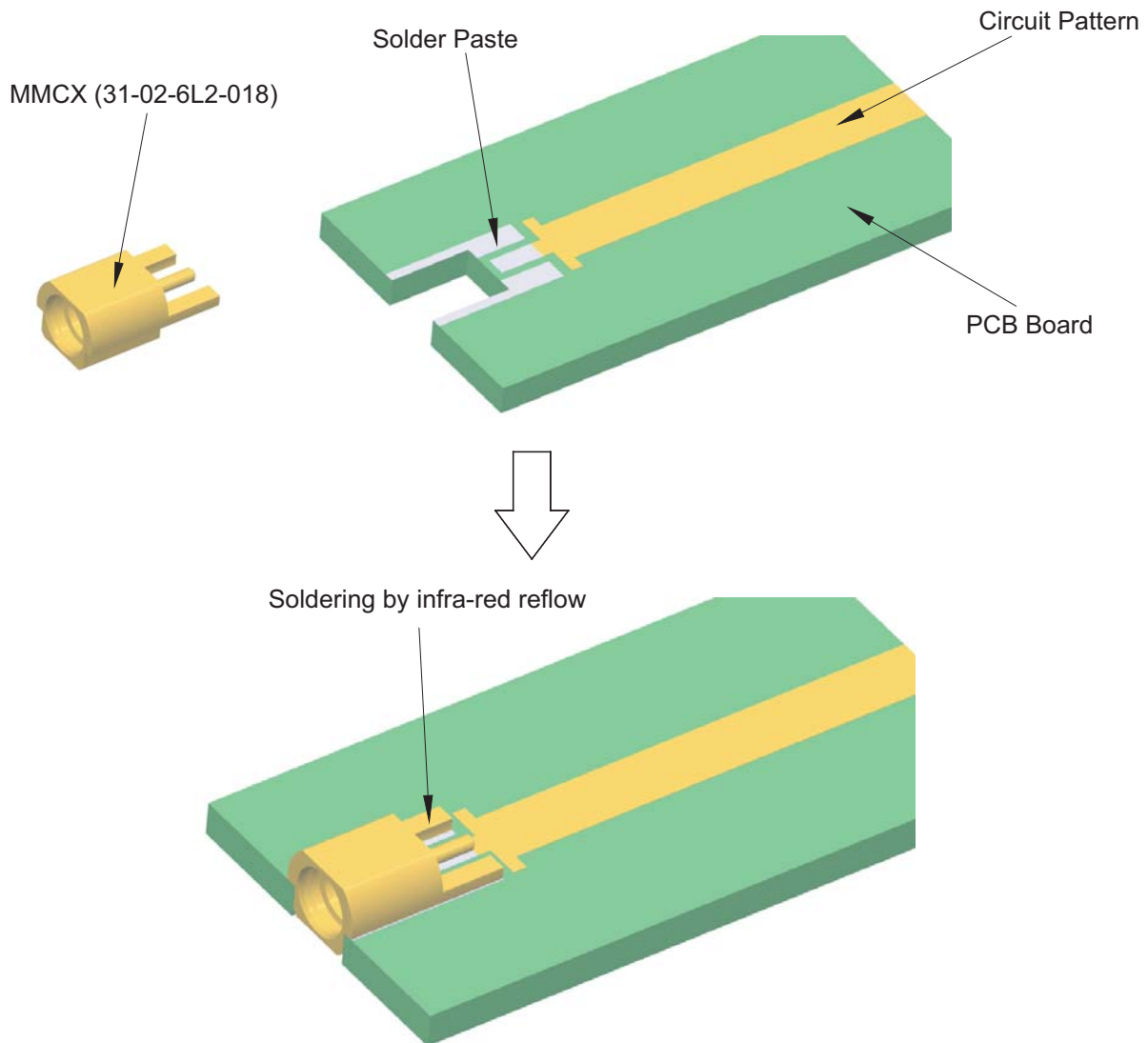


# ASSEMBLY INSTRUCTIONS

P/N: 31-02-6L2-018

Description: MMCX Straight PCB Jack Edge SMT Mount, End Launch, Blund post



## Solder Procedure

1. Deposit solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. Verify that the edges of zone are clean.
2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. Video camera is preferred to check the positioning of the component. Adhesive agents are forbidden on the receptacle.
3. Soldering by infra-red reflow.
4. Cleaning of printed circuit boards.
5. Cheeking of solder joints and position of the component by visual inspection.